



## Material - DIN G X 40 NiCrSi 35-25

## **Standard Specification for Heat Resisting Steel Castings**

Group - Ferrous Stainless Steel Alloys
Sub Group - DIN G X 40 NiCrSi 35-25 Heat Resisting Steel Castings
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

| Chemical Composition |      |                 | Heat Treatment                |          |
|----------------------|------|-----------------|-------------------------------|----------|
| Carbon               | C %  | 0.300 - 0.500   |                               |          |
| Silicon              | Si % | 1.000 - 2.500   |                               |          |
| Manganese            | Mn % | 1.500 max.      |                               |          |
| Phosphorus           | P %  | 0.035 max.      | As - Cast                     |          |
| Sulphur              | S %  | 0.030 max.      |                               |          |
| Chromium             | Cr % | 24.000 - 26.000 |                               |          |
| Nickel               | Ni % | 34.000 - 36.000 |                               |          |
| Iron                 | Fe % | Balance         |                               |          |
| -                    | -    | -               | Mechanical Properties         |          |
| -                    | -    |                 | Tensile Strength in Mpa       | 440 min. |
| -                    | -    | -               | Yield Strength in Mpa         | -        |
| -                    | -    | -               | Elongation in %               | 8 min.   |
| -                    | -    | -               | Reduction of Area in %        | -        |
| -                    | -    | -               | Hardness in BHN               | -        |
| -                    | -    | -               | Impac <mark>t in Joule</mark> | -        |

| Cross Reference Table |          |         |                              |  |
|-----------------------|----------|---------|------------------------------|--|
| Material              | Standard | Country | Grade Belong to the Industry |  |
| 1.4857                | DIN      | Germany | Casting                      |  |
| N08705                | UNS      | USA     | Casting                      |  |
| 40 NiCrSi 35-25       | MSZ      | Hungary | Casting                      |  |
| G X 50 NiCrSi 35-25   | UNI      | Italy   | Casting                      |  |
| SCH 24                | JIS      | Japan   | Casting                      |  |
| A297 Grade HP         | ASTM     | USA     | Casting                      |  |
| -                     | -        | -       | -                            |  |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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